

The Colours of Corrosion Protection

TECHNICAL DATA SHEET

Super Stoving Enamel

K – 5002

K-5001 is based on Acrylic – Amino system. It gives very tough and high glossy film with outstanding weathering resistance and colour retention properties. The K-5002 Super Stoving Enamel coating is an economical multipurpose coating system engineered for high performance and good exterior durability. The K-5002 uses the latest proven Acrylic – Amino system technology for guaranteed performance and high quality long lasting pigmentation.

Uses:

- OEM
- Auto Industries
- Top Coat Clear for Brass items
- Other GP Industries

PRODUCT SPECIFICATION

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COLOUR	Solid Colours , Metallics & Clear	STEEL SURFACES: Degrease and blast clean or manual cleaning and remove loose rust. Surface should be perfectly clean and dry before applying Primers.
FINISH	Matt to Glossy	
FLASH POINT	Above 25° C	
VOLUME SOLIDS	35% Approx.	Method of application:
DFT	25 – 30 Microns	
THEORETICAL SPREADING RATE	9 – 11 Sq.meter per litre	Conventional spray / Airless spray/Brush / Roller for touching up small areas only.
STOVING SCHEDULE	150 ± 10° C for 25 minutes	Thinner.....: Stoving Thinner - 502 Thinner Intake..... :20 – 25% by Volume
STORAGE LIFE	12 Months in sealed container Under standard conditions	

Data given above are based on laboratory tests; the suitability of the product has to be tested in each case. KPPL retains the right to change the qualifications at any time without any announcement and notification. It is the user's responsibility to conduct all necessary tests to confirm the suitability of any product or system for their intended use. No guarantee of result is extended since conditions of use are beyond our control.

